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(71)Name of Applicant :

1)Dr.Vybhav KAddress of Applicant :Geologist, Department of Mines and Geology, Govt of Karnataka, Bengaluru-560001 -----
--**2)Dr. Dhananjay S. Talwankar****3)Dr.Vrushali Ravindra Kinhikar****4)Dr.S.Selvi****5)Dr. Devesh Pratap Singh****6)Ms.Jyothy G Vijayan****7)Prof. Dr. Kalpesh Anil Isai**

Name of Applicant : NA

Address of Applicant : NA

(72)Name of Inventor :

1)Dr.Vybhav KAddress of Applicant :Geologist, Department of Mines and Geology, Govt of Karnataka, Bengaluru-560001 -----
--**2)Dr. Dhananjay S. Talwankar**Address of Applicant :Principal, G.S. Science, Arts & Commerce College, Khamgaon, 444 303, Dist Buldana, Maharashtra, India --
-----**3)Dr.Vrushali Ravindra Kinhikar**

Address of Applicant :Assistant Professor, Department of Chemistry, Science College Congress Nagar, Nagpur, 440012, Maharashtra, India -----

4)Dr.S.SelviAddress of Applicant :Assistant Professor of physics, Kongunadu Arts and Science College (Autonomous), Coimbatore -----
-----**5)Dr. Devesh Pratap Singh**

Address of Applicant :Professor, Department of Computer Science & Engineering, Graphic Era Deemed to be University, Dehradun, Uttarakhand, India, 248002 -----

6)Ms.Jyothy G Vijayan

Address of Applicant :NH 505, Sriram Smriti Apartment, Sarjapura- Attibele Road, Bidruguppe, Bangalore, Karnataka, 562107 -----

7)Prof. Dr. Kalpesh Anil Isai

Address of Applicant :Assistant Professor, Department of Applied Sciences & Humanities, R. C. Patel Institute of Technology, Shirpur-425405 -----

(57) Abstract :

The development of an integrated method for the production of biodiesel from oleaginous seeds, especially castor bean seeds, is reported. The novel technique involves a transesterification reaction in which the seeds themselves react with anhydrous ethyl alcohol in the presence of an alkaline catalyst, which is described in detail below. The resultant ethyl esters are separated by decantation and neutralized before being utilized as fuel for diesel engines, co-solvents for diesel and gasoline mixes including anhydrous or hydrated ethyl alcohol, or as a solvent for a variety of industrial applications. The solid fractions may be used as fertilizers, for cattle feed, and as a raw material in the production of ethyl alcohol, among other things.

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